

**EVANS METAL PRODUCTS CO., INC.**

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 www.EvansMetal.com  
 "Building Beyond Tomorrow"

JOB PROCEDURE 102

SHEET NO. 2 OF \_\_\_\_\_

CALCULATED BY CDE DATE 10/20/2012

CHECKED BY CDE DATE 2/7/2017

SCALE \_\_\_\_\_

**AWS 5.18 / ER70F-3  
 F-6**

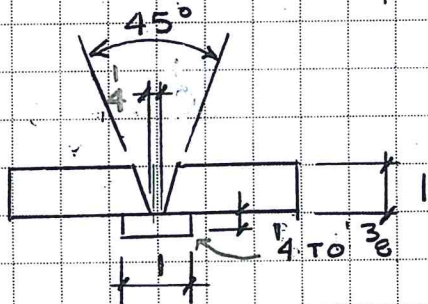
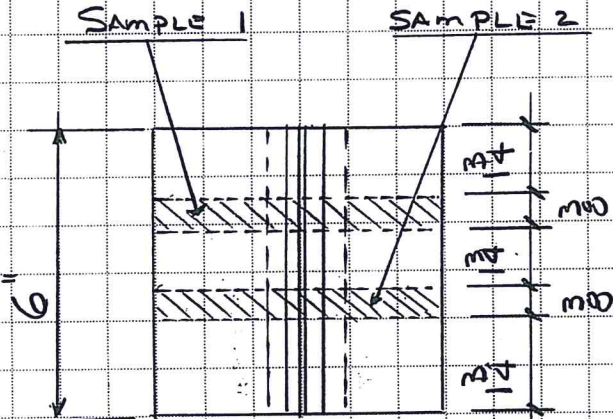
**MIL: A36 A992**

CHECK → DIA: 035 045 052

**1-G**

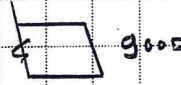
**SEMI-AUTOMATIC**

**WIRE Sp:** \_\_\_\_\_

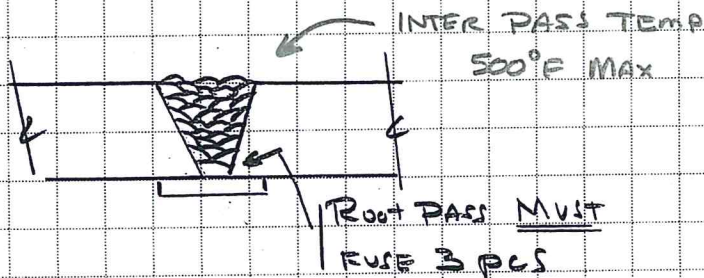


**NOTES:** 1. PREP 2 pc  
 1" x 3" x 6" Long Pcs

2. **DO NOT UNDER CUT BACK SIDE -**



WILL FAIL 2e. Pre heat Pcs



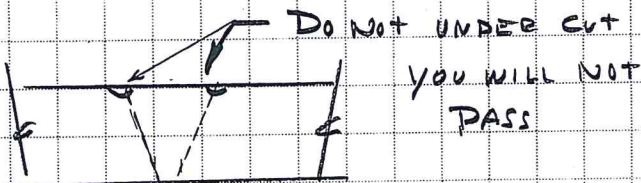
3. WELD AND FILL Void

4. GRIND Smooth

5. Cut Samples

6. GRIND off Backer

7. Stamp Samples



YOUR NAME \_\_\_\_\_

DATE \_\_\_\_\_

LOCATION \_\_\_\_\_

WITNES \_\_\_\_\_

DATE \_\_\_\_\_