



# Evans Metal Products Co., Inc.

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*“Building Beyond Tomorrow”*

*Established 1945*



## **EMP's Quality Policy**

1. Provide products and services of the highest possible standards, to satisfy our customer's need, expectations of quality, safety, reliability and service.
2. We accomplish these objectives by establishing, implementing and maintaining a documented effective Quality Management System.
3. We strive to become a world-class organization.

## **Before you paint**

- Calibrate each day your paint! Record your findings *Form the Habit!*

## **Painting Habits @ Evans Metal**

May 9, 2018

1. If there are no paint zones, we don't paint them. They are marked on the steel
2. We get a process sheet like our FAB guys get. Our supervisor directs us to use the right paint.
3. We use the Process Sheet to keep track of what we have in the paint room and what we will later loaned for delivery
4. We clean the material - rust, oil/grease, etc.
5. We check the paint specification for the project against the MTR for the paint.
6. We paint only when the Dew Point is greater than 5 degrees above the material temperature.
7. We paint the material.
8. We can check the thickness when the paint is wet or dry using two kinds of tools.
9. We check about 25% of the material we paint and inspect 100% for coverage.
10. We repaint if we are short in any area.
11. We don't permit sags or runs. If we see them, we scrape and repaint.
12. As a painter, I keep track of the temperature and Dew Point for each project and turn that in on my Yellow Sheet so I can make sure that the paint will not come off 6 months later.
13. AISC record keeper has the sheet we need to fill out.
14. When the parts are dry, we move them to the staging area for loading or place them on the truck immediately.
15. I band material so it is easy to load.
16. I store the material outside in a spot that has been set aside by the Plant Superintendent.
17. We store paint at least 15 feet from any door.
18. We never store the paint in the paint room when it is too cold (below 50 degrees for some paint) or too hot (above 77 degrees for some paint). Read the Paint's MTR.

David Evans

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